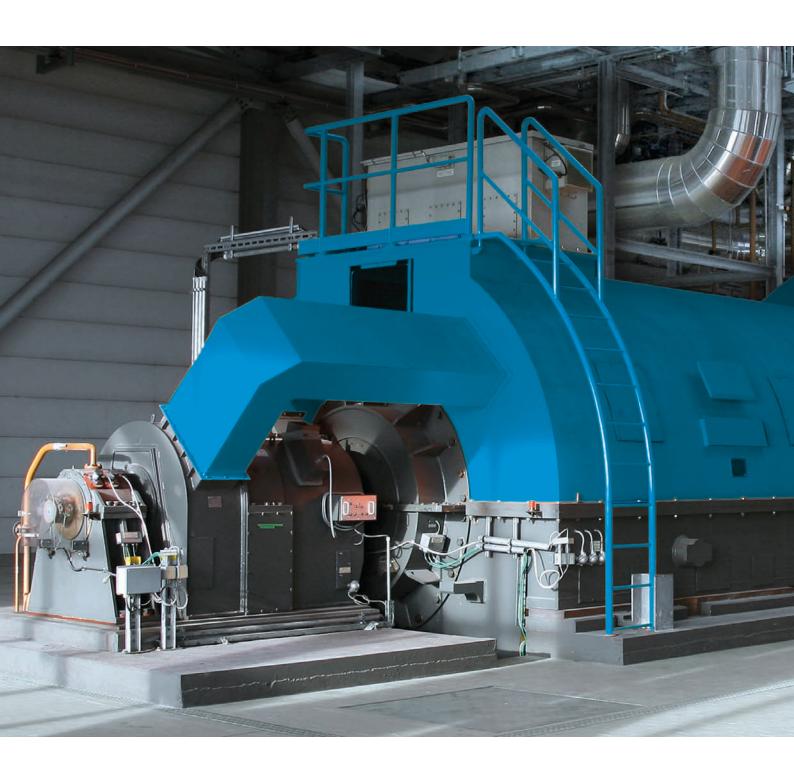
#### **APPLICATION BROCHURES**

**DELBAG®** Air Filtration **Air Intake systems** 

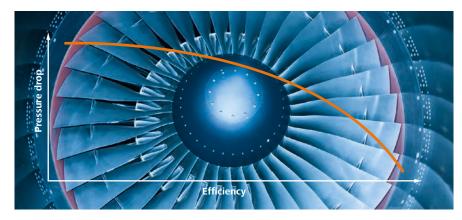
# Air filtration for gas turbines, compressors and engines





#### Peak performances thanks to clean air

- Extensive filter program for intake systems (gas turbines, compressors and engines)
- Standard systems and tailor-made engineering
- Filter design takes local environmental conditions into consideration
- Constructive design of the entire intake system
- Acoustic configuration according to local noise requirements
- Electrical execution according to all international standards
- On-schedule delivery including filter, sound absorber and accessories
- Worldwide assembly and commissioning
- Continual Quality Control according to DIN EN ISO 9001:2008



Air Eco2nomy is more than a technology. It is an attitude that creates values with a future: quality of life for people.

Gas turbines, compressors, and engines require clean air to yield maximum output. This is ensured by intake systems from DELBAG® Air Filtration. Air Eco2nomy ensures highest process efficiency with lowest energy consumption.

DELBAG® Air Filtration stands for the competence and experience from about 100 years of market leadership in air-filtration technology. Under the motto Air Eco2nomy, we offer you comprehensively oriented solutions that set economic and ecological standards. The intake system is an example that we have continually refined for more than 50 years in close cooperation with manufacturers and operators of gas turbines, compressors and engines.

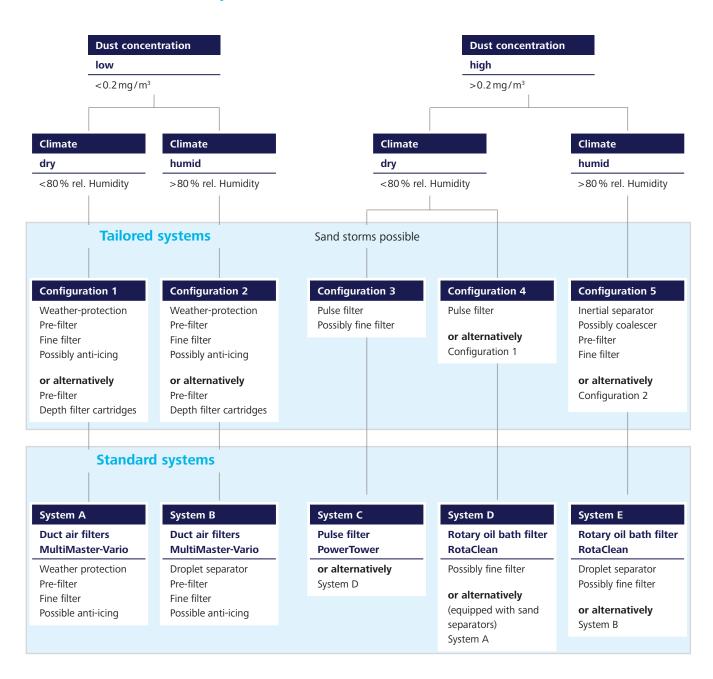
Turbo machines and engines are also successfully employed world-wide under the most difficult conditions. The intake air must be optimally cleaned for these machines to continuously achieve their maximum performance capability. Our intake system accomplishes this task. For instance it prevents the efficiency of the gas turbine being reduced by an impaired aerodynamics of the blades. Effective supply air equipment filtration furthermore prevents cost-intensive damage by particle abrasion, deposits and corrosion. The operating costs over the entire lifetime are minimized by supplementary air treatment measures.



## Whether desert or tropical climate, always the suitable solution

Sand storms cause different problems than monsoon rains. Operators of compressors, turbines and engines therefore need filter systems that are individually adapted to the climatic conditions, dust concentrations and additional local parameters. Our selection diagram facilitates the selection of the correct system. Apart from our flexibly combinable standard system, we also offer you harmonized customized systems for your application. In addition we offer comprehensive services such as the professional assembly, commissioning and maintenance.

#### **Selection criteria for intake systems**



#### **Tailored systems**



Static filter system with hot air anti-icing



Static filter system with anti-icing heat exchangers

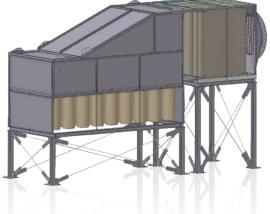
#### Static filter systems (Configuration 1, 2)

In regions with relatively low dust concentration, a static filter system is the most practical solution. Usually a two-stage arrangement with pre- and fine filter is selected in order to achieve the required filter class and endurance. Customarily, bag filters are employed in the first and compact filter elements in the finefilter stage. For long-sustained periods of high air humidity and mist, a droplet eliminator is additionally integrated. In zones with extremely high open wetness, such as in coastal regions, an additional upstream coalescer filter system is recommended.

#### **Anti-icing systems for static filters** (Configuration 1, 2)

Anti-icing systems are required everywhere, where low temperatures can occur in combination with high air humidity. In such weather periods, the systems avoid ice formation, which can lead to a rapid increase of the pressure loss up to the blocking of the air filter. The bandwidth of the anti-icing systems from DELBAG® Air Filtration comprises heat exchanger, warm and hot air distributor, infrared light systems and electric heaters.





Depth filter cartridge systems table filter

## Pulse filter systems (Configuration 3, 4)

Self-cleaning pulse filter plants are employed wherever there is high dust concentrations, like in desert areas and especially burdened industrial regions. The dust particles are separated on the surface of the filter medium. The dust cake that forms is effectively removed on-line by counter-current pulse-jet cleaning with compressed air. There are the horizontally arranged pulse filter cartridges (Cross Flow System) or vertically-arranged (Table Filter System) systems depending on the local conditions. DELBAG® pulse filter systems are operated without an additional anti-icing system.

#### Centrifugal force separation (Configuration 5)

In regions where high volumes of dust are combined with a large share of coarse particles with high air humidity, the intake air can be effectively cleaned with a centrifugal force separator of type TFA. The separated dust is discharged to the outside with a secondary air fan.

## Depth filter cartridge systems (Configuration 1, 2, 4, 5)

A broad field of applications can be covered with depth filter cartridge systems. The pre-filter, which is an economical, easy-toexchange filter sock, is pulled directly over the depth filter cartridges. The compact execution unites maximum filtration efficiency with high service life. Experience has proven that antiicing systems such as required for static plants are not needed. Depth filter cartridges can also be employed as retrofits for existing pulse filter systems, if the filtration efficiency and the endurance of pulse filter cartridges is inadequate due to too low dust concentrations or high moisture.



#### **Standard systems**

The standard solutions from DELBAG® Air Filtration are characterized by a dimensionally harmonized modular design. All modules can be combined without difficulty and, depending on requirements, be supplemented by additional standard components such as weather-protection hoods, droplet eliminators, sound absorbers and connecting ducts.



Air-duct filter MultiMaster-Vario with infrared anti-icing



Rotary oil bath filter RotaClean and pulse filter PowerTower

## Module air-duct filter MultiMaster-Vario (System A, B)

The DELBAG® Universal air-duct filter type MultiMaster-Vario permits individual solutions for the most diverse application areas. The system is equipped with static filters, such as filter materials, bag filter, filter elements and roll filters. Filter classes of G2 to H13 can be presented. Thanks to their innovative design, the casings have a very high stability and long service life.

### Pulse filter module PowerTower (System C)

With the standard pulse filter system of type PowerTower, the technical advantages of the pulse filter cartridges can also be inexpensively implemented for smaller air volumes. Accordingly, the PowerTower is especially employed for motors and smaller compressors. This development can alternatively be equipped with cartridgees hanging horizontally or vertically. While skirt sheets ensure sufficient covering for the hanging cartridges, in the horizontal version, droplet eliminators are standardly integrated in the intake opening.



## Module rotary oil bath filter RotaClean (System D, E)

Rotary oil bath filters of type RotaClean are predominantly employed for the coarse-dust filtration of the combustion air in diesel engines, also under the most difficult environmental conditions. Oil-wetted filter panels ensure an effective and secure separation. They are especially economical because of their low maintenance and operating costs.

#### Replacement filter media

DELBAG® Air Filtration offers almost the entire bandwidth of the usual commercial spare filter media. All systems and applications are covered. The program comprises coalescer filters (e.g. filter materials, metal filters and bag filters), pre-filters of the filter classes G2 to F7 (e.g. filter materials and bag filter), fine filters of the filter classes F6 to F9 (e.g. bag filter or filter elements), HEPA filter elements of the filter classes H10 to H13, and pulse filters and depth filter cartridges in all types and dimensions.

## DELBAG® Air Filtration is a dynamic globally active company within air treatment - filter technology - air quality.

Our local consultant and service teams gladly take their time to develop ideas and solutions together with our clients – creatively and professionally.



